WestRock **PrintKote® Poly** Impactful graphics meets remarkable protection.

A strong brand image starts with great-looking graphics. But, failing to block moisture can ruin the experience for consumers. That's why WestRock PrintKote® Poly delivers exceptional printing characteristics combined with a tough moisture and grease barrier. Available in a wide range of surface finishes, PrintKote Poly is a coated bleached SBS paperboard with a low-density polyethylene (LDPE) barrier coating. You can choose one-sided (P1S) or two-sided (P2S).

Packaging Uses

Frozen Food

Labels and Tags

Refrigerated Food

Shelf Stable Baked

Goods

Foodservice

Takeout Packaging

Product Classification

Polymer-Coated

Solid Bleached

Sulfate

SBS Paperboard

GΖ

What You Can Expect from Us

Delivers best-in-class uniformity for optimum runnability on converting and Consistency

filling equipment.

Versatility Choose from a broad range of calipers, choice of finish (matte, satin or

mirror pocket/gloss), coatings and thicknesses.

Surface Uniformity A smooth surface enables outstanding ink holdout for excellent printability

and a consistent brand image.

Fade Resistance Classic bright-white styling is achieved without the need for optical

brightening agents (OBA). The result is high whiteness without the risk of

fading commonly associated with some OBA grades.

Additional Product Information

Sustainability All WestRock North American paperboard mills are certified to the

SFI®, PEFC™, FSC™ Chain of Custody Standards. Contact your WestRock

sales representative for certified fiber availability for this product.

Food Contact Meets multiple national requirements for food contact packaging, e.g.,

US, Canada, Germany and the EU. Contact your sales representative for

information on specific markets and end uses.

ISEGA Certificate available. Kosher documentation available.

Quality Produced at an ISO 9001 certified facility.

Environmental

and Safety

Notices under US California Proposition 65 and the EU REACH regulation

are not required.

Elemental chlorine free (ECF) bleached fiber.

Meets heavy metal limits of the US Model Toxics in Packaging rules and

Article 11 of EU Directive 94/62/EC.



| Grade Availability by Caliper | | | | | | | | | | | | Units | Method | Tolerance | |
|-------------------------------|----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------------------|-----------|-------|
| Caliper (pts) | | 0.010 | 0.012 | 0.014 | 0.015 | 0.016 | 0.018 | 0.020 | 0.022 | 0.024 | 0.026 | 0.028 | inches | T-411 | +/001 |
| Nominal Basis Weight | | 124 | 145 | 163 | 172 | 182 | 199 | 212 | 233 | 250 | 267 | 284 | lbs/3000 sq ft | T-410 | |
| Moisture | | 5.3 | 5.3 | 5.3 | 5.3 | 5.6 | 5.6 | 5.6 | 5.6 | 5.6 | 5.6 | 5.6 | percent | T-412 | |
| Internal Bond | | 75 | 65 | 70 | 70 | 70 | 70 | 75 | 80 | 80 | 80 | 80 | .001 ft-lb/sq in | T-569 | |
| Stiffness | | | | | | | | | | | | | | | |
| Taber 15° | MD | 60 | 85 | 120 | 150 | 170 | 220 | 280 | 355 | 440 | 500 | 550 | gf-cm | T-489 | |
| | CD | 30 | 45 | 60 | 85 | 95 | 120 | 155 | 190 | 230 | 265 | 290 | gf-cm | T-489 | |
| Coated Side | | | | | | | | | | | | | | | |
| GE Brightness | | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | percent | T-452 | |
| Parker Print | | 1.0 | 1.0 | 1.0 | 1.1 | 1.2 | 1.2 | 1.2 | 1.2 | 1.2 | 1.2 | 1.2 | μm | T-555 | |
| ZDT | | 60 | 52 | 47 | 45 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | psi | T-541 | |
| Color | | | | | | | | | | | | | | | |
| Hunter | L | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | L-a-b | T-524 | |
| | а | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | L-a-b | T-524 | |
| | b | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | L-a-b | T-524 | |
| | | | | | | | | | | | | | | | |

 $Values \ are for \ bases tock \ only; for \ nominal \ basis \ weight including \ polymer, \ add \ 14.4 \ lbs/3000 \ sq. \ ft. \ per \ 1.0 \ mil \ of \ polymer.$

Grade Availability & Typical Properties (Metric)

| Grade Availability by Weight | | | | | | | | | | | | | Units | Method | Tolerance |
|------------------------------|----|-------|------|------|------|------|------|------|------|------|------|------|------------------|--------|-----------|
| Thickness | | 254 | 305 | 356 | 381 | 406 | 457 | 508 | 559 | 610 | 660 | 711 | microns | T-411 | +/-25.4 |
| Nominal Basis Weight | | 201.9 | 236 | 265 | 280 | 296 | 324 | 345 | 379 | 407 | 435 | 462 | gsm | T-410 | |
| Moisture | | 5.3 | 5.3 | 5.3 | 5.3 | 5.6 | 5.6 | 5.6 | 5.6 | 5.6 | 5.6 | 5.6 | percent | T-412 | |
| Internal Bond | | 158 | 137 | 147 | 147 | 147 | 147 | 158 | 168 | 168 | 168 | 168 | J/m ² | T-569 | |
| Stiffness | | | | | | | | | | | | | | | |
| Taber 15° | MD | 5.9 | 8.3 | 11.8 | 14.7 | 16.7 | 21.6 | 27.5 | 34.8 | 43.1 | 49.0 | 53.9 | mNm | T-489 | |
| | CD | 2.9 | 4.4 | 5.9 | 8.3 | 9.3 | 11.8 | 15.2 | 18.6 | 22.6 | 26.0 | 28.4 | mNm | T-489 | |
| Coated Side | | | | | | | | | | | | | | | |
| GE Brightness | | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | percent | T-452 | |
| Parker Print | | 1.0 | 1.0 | 1.0 | 1.1 | 1.2 | 1.2 | 1.2 | 1.2 | 1.2 | 1.2 | 1.2 | μm | T-555 | |
| ZDT | | 413 | 359 | 324 | 310 | 276 | 276 | 276 | 276 | 276 | 276 | 276 | kPa | T-541 | |
| Color | | | | | | | | | | | | | | | |
| Hunter | L | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | L-a-b | T-524 | |
| | а | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | L-a-b | T-524 | |
| | b | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | L-a-b | T-524 | |

Values are for base stock only; for nominal basis weight including polymer, add 23.4 gsm per 1.0 mil. of polymer.

Values are subject to change without notice.

For more information, please contact your WestRock representative or visit our website at westrock.com.

The information contained in this Product Guide is accurate to the best of WestRock's knowledge and belief. It is intended, however, only as an introduction to the typical properties of the product. WestRock disclaims any guarantee or warranty with respect to the accuracy of this information or, based on this document, with respect to the suitability of the product for any particular use, including, but not limited to, the compliance of the product with laws, regulations, or standards. This information is subject to change without notice.

Certificate Codes: SFI Certified Sourcing: NSF-SFI-CS-6S751, SFI CoC: NSF-SFICOC-6S751, PEFC: NSF-PEFCCOC-6S751, FSC Company Code: FSC-C104002

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