# WestRock **PrintKote**<sup>®</sup> The perfect blend of versatility and reliability. (No wonder it's an industry favorite.)

WestRock PrintKote<sup>®</sup> is a single solution to a wide range of end use applications. But no matter the application, reliability is a constant. PrintKote is a high-quality, coated, solidbleached paperboard (SBS) that delivers exceptional printability and a market leading stiffness-to-weight ratio. If you're looking for excellent consistency, you can't go wrong with

#### **Best Used With**

Beauty and Personal Care Food Packaging Foodservice Healthcare Media and Electronics Store Signage Greeting Cards Book Covers Game Cards Brochures

## Product Classification

Solid Bleached Sulfate SBS Paperboard GZ

## What You Can Expect from Us

What fou call Expe										
Consistency	You get best-in-class uniformity for maximized throughput and efficiency on converting and filling equipment.									
Surface Uniformity	A smooth surface and outstanding ink holdout provides for excellent printability and consistent brand image.									
Fade Resistance	Classic white styling is achieved without using Optical Brightening Agents (OBA). This results in high whiteness without fading.									
Stiffness-to-Weight Ratio	A high stiffness-to-weight ratio provides advantages for retailers and brand owners. This includes helping meet corporate sustainability goals.									
Additional Product	Information									
Sustainability	Recyclable.									
	All WestRock North American paperboard mills are certified to the									
	SFI <sup>®</sup> , PEFC™, FSC™ Chain of Custody Standards. Contact your WestRock									
	sales representative for certified fiber availability for this product.									
Food Contact	Meets multiple national requirements for food contact packaging, e.g.,									
	US, Canada, Germany and the EU. Contact your sales representative for									
	information on specific markets and end uses.									
	ISEGA Certificate available.									
	Kosher documentation available.									
Quality	Produced at an ISO 9001 certified facility.									
Environmental	Notices under US California Proposition 65 and the EU REACH regulation									
and Safety	are not required.									
	Elemental chlorine free (ECF) bleached fiber.									
	Meets heavy metal limits of the US Model Toxics in Packaging rules and									
	Article 11 of EU Directive 94/62/EC.									



# Grade Availability & Typical Properties (U.S.)

Grade Availability & Typical Properties (U.S.)													Printkote			
Grade Availability by Caliper													Units	Method	Tolerance	
Caliper (pts)		0.010	0.012	0.014	0.015	0.016	0.017	0.018	0.020	0.022	0.024	0.026	0.028	inches	T-411	+/001
Nominal Basis Weight		124	145	163	172	182	187	199	212	233	250	267	284	lbs/3000 sq ft	T-410	
Moisture		5.3	5.3	5.3	5.5	5.6	5.5	5.6	5.6	5.6	5.6	5.6	5.6	percent	T-412	
Internal Bond		75	65	70	70	70	70	70	75	80	80	80	80	.001 ft-Ib/sq in	T-569	
Stiffness																
Taber 15°	MD	60	85	120	150	170	190	220	280	355	440	500	550	gf-cm	T-489	
	CD	30	45	60	85	95	105	120	155	190	230	265	290	gf-cm	T-489	
Coated Side																
<b>GE Brightness</b>		86	86	86	86	86	86	86	86	86	86	86	86	percent	T-452	
Parker Print		1.0	1.0	1.0	1.1	1.1	1.2	1.2	1.2	1.2	1.2	1.2	1.2	μm	T-555	
ZDT		60	52	47	45	45	40	40	40	40	40	40	40	psi	T-541	
Color																
Hunter	L.	93	93	93	93	93	93	93	93	93	93	93	93	L-a-b	T-524	
	а	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	L-a-b	T-524	
	b	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	L-a-b	T-524	

#### Grade Availability & Typical Properties (Metric)

Grade Availabili	ty by W	eight												Units	Method	Tolerance
Thickness		254	305	356	381	406	432	457	508	559	610	660	711	microns	T-411	+/- 25.4
Nominal Basis Weight		202	236	265	280	296	304	324	345	379	407	435	462	gsm	T-410	
Moisture		5.3	5.3	5.3	5.5	5.6	5.5	5.6	5.6	5.6	5.6	5.6	5.6	percent	T-412	
Internal Bond		158	137	147	147	147	147	147	158	168	168	168	168	J/m2	T-569	
Stiffness																
Taber 15°	MD	5.9	8.3	11.8	14.7	16.7	18.6	21.6	27.5	34.8	43.1	49.0	53.9	mNm	T-489	
	CD	2.9	4.4	5.9	8.3	9.3	10.3	11.8	15.2	18.6	22.6	26.0	28.4	mNm	T-489	
Coated Side																
<b>GE Brightness</b>		86	86	86	86	86	86	86	86	86	86	86	86	percent	T-452	
Parker Print		1.0	1.0	1.0	1.1	1.1	1.2	1.1	1.2	1.2	1.2	1.2	1.2	μm	T-555	
ZDT		413	358	324	310	310	276	276	276	276	276	276	276	kPa	T-541	
Color																
Hunter	L	93	93	93	93	93	93	93	93	93	93	93	93	L-a-b	T-524	
	а	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	-0.8	L-a-b	T-524	
	b	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	L-a-b	T-524	

Values are subject to change without notice.

For more information, please contact your WestRock representative or visit our website at westrock.com.

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Certificate Codes: SFI Certified Sourcing: NSF-SFI-CS-6S751, SFI CoC: NSF-SFICOC-6S751, PEFC: NSF-PEFCCOC-6S751, FSC Company Code: FSC-C104002

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#### **PrintKote**®